

018449



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647.1501
Job Sheet 214132



Part No: 647.1501

Job Qty: 4 pcs

Part Name: Lower Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/20

Job Tracking No:

Due Date: 11/20/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 647.1500 REV:E IPP REV:A 14.03.03 NEW ISSUE DD VERF:JLM IPP REV:B 14.09.16 PER ECN14-621/REV
NC2 DD VERF:JLM IPP REV:C 14.12.02 AS PER DWG REV:A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
110	Packaging 1 - Pick Kit	4 pcs		11/19/20	0.00	0.00	Packaging 1 - SCH-S			DAS 58 DEC 03 2020
120	Small Fab - 2 - B4B	4 pcs		11/20/20	0.00	1.29	Small Fab - 1 - B4B			DAS 58
							Small Fab - 2 - B4B			58
							Small Fab - 3 - B4B			89
							Small Fab - 4 - B4B			
							Small Fab - 5 - B4B			
							Small Fab - 6 - B4B			
							Small Fab - 7 - B4B			
							Small Fab - 8 - B4B			
							Small Fab - 9 - B4B			
							Small Fab - Various 1 - B4B			
130	QC 5	4 pcs		11/20/20	0.00	0.00	QC 5 - 10			
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			
							QC 5 - 40			DAS 40 DEC 04 2020
							QC 5 - 61			89



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Container No: S317838



Part: 647.1501

Job No: 214132

Serial No/Batch: S317838

Revision: E

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/03/20

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Part / Item	Component Name	Quantity	Operation	Container	
140 Packaging 3-1 - Stock - B4B	4 pcs	11/20/20	0.00 0.00	QC 5 - 81 QC 5 - 82 Packaging 3 - 1 - B4B Packaging 3 - 2 - B4B Packaging 3 - 3 - B4B Packaging 3 - 4 - B4B Packaging 3 - 5 - B4B Packaging 3 - 6 - B4B Packaging 3 - 7 - B4B Packaging 3 - 8 - B4B Packaging 3 - 9 - B4B Packaging 3 - 10 - B4B Packaging 3 - 11 - B4B Packaging 3 - 12 - B4B Packaging 3 - 13 - B4B Packaging 3 - 14 - B4B Packaging 3 - 15 - B4B Packaging 3 - 16 - B4B Packaging 3 - 17 - B4B Packaging 3 - 18 - B4B Packaging 3 - 19 - B4B Packaging 3 - 20 - B4B Packaging 3 - 21 - B4B Packaging 3 - 22 - B4B Packaging 3 - 23 - B4B Packaging 3 - 24 - B4B Packaging 3 - 25 - B4B Packaging 3 - 26 - B4B Packaging 3 - 27 - B4B Packaging 3 - 28 - B4B Packaging 3 - 29 - B4B Packaging 3 - 30 - B4B Packaging 3 - 31 - B4B Packaging 3 - 32 - B4B Packaging 3 - 33 - B4B Packaging 3 - 34 - B4B Packaging 3 - 35 - B4B Packaging 3 - 36 - B4B Packaging 3 - 37 - B4B	DAS 28 9-89 DEC 07 2020
150 QC 21 - SA	4 pcs	11/20/20	0.00 0.00	QC 21 - SA - 21 QC 21 - SA - 70 QC 21 - SA - 9 QC 21 - SA - 77 QC 21 - SA - 28	DAS 21 9-89 DEC 08 2020
Part Op 110 - (Pick Kit) Descriptions: 120 - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note 5. 130 - (QC5- Inspect part completeness to step on W/O) 140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV*** 150 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
647.1511	Lower Deflector	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5311257	
647.1512	Breakaway Tip	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5311262	
MS20470AD4-12	Rivet	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5311260	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	647.1511	4	4	0
	647.1512	4	4	0
	MS20470AD4-12	8	890	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					